



# RUSTICATION

Our rustications and chamfers produce the cleanest and sharpest finishes in the industry.

Victory Bear is a leader in innovative products for the precast and tilt-up industries. Our products provide flexibility to designers, allowing for a variety of design configurations in a variety of building types.

## FEATURES & BENEFITS

### Flex-Edge Seal

Victory Bear's Flex-Edge technology seals tightly against the casting surface, preventing concrete seepage while creating sharp, crisp lines.

### Labor Savings

PVC provides a superior finish to wood. It releases cleanly from the concrete, and leaves no residue. The end result is a superior finish that leaves little to no finish work after the panels are lifted.



### Wide Variety

Whether you're using fasteners, glue, or adhesive tape, Victory Bear has a variety of rustication styles and sizes for your next tilt-up or precast project!

## Standard Series Rustication

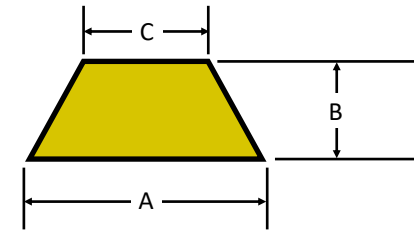
Part Number	Part Name	Width "A"	Height "B"	Width "C"	Chamfer Angle	Pieces Per Box	Ft. Per Box	Soft PVC Seal?
800	2.0 Rustication	2"	0.5"	1"	45°	24	192	NO
715	2.0 Rustication	2"	0.75"	1"	56°	18	144	YES
729	2.0 Rustication (Low Profile)	2"	0.5"	1.375"	60°	22	176	NO
743	2.25 Rustication	2.25"	0.75"	0.75"	45°	18	144	NO
712	2.5 Rustication	2.5"	0.75"	0.9375"	45°	12	96	NO
730	3.0 Rustication (Low Profile)	3"	0.5"	2.375"	60°	32	256	NO
713	3.5 Rustication	3.5"	0.75"	2"	45°	20	160	NO
723	4.0 Rustication	4"	0.75"	2.5"	45°	20	160	YES
714	5.5 Rustication	5.5"	0.75"	4"	45°	14	112	NO
747	8.0 Rustication	8"	0.75"	6.5"	45°	8	64	NO
876	Base Clip	N/A	N/A	N/A	N/A	60	480	N/A

## One-Piece Series Rustication

Part Number	Part Name	Width "A"	Height "B"	Width "C"	Chamfer Angle	Pieces Per Box	Ft. Per Box	Soft PVC Seal?
902	1 x ¾ Architectural Rust (Tape)	1"	0.75"	0.75"	80°	24	288	YES
878	¾ x ¾ Architectural Rust (Tape)	0.75"	0.75"	0.5"	81°	32	384	YES
879	1 x 1 Architectural Rust (Tape)	1"	1"	0.75"	83°	18	216	YES
721	2 x ½ One-Piece Rustication	2"	0.5"	1"	45°	50	400	YES
321	2 x ½ One-Piece Rust (Tape)	2"	0.5"	1"	45°	50	400	YES
709	2 x ¾ One-Piece Rustication	2"	0.75"	0.5"	45°	42	336	YES
309	2 x ¾ One-Piece Rust (Tape)	2"	0.75"	0.5"	45°	42	336	YES
705	2.25 One-Piece Rustication	2.25"	0.75"	0.75"	45°	35	280	YES
305	2.25 One-Piece Rust (Tape)	2.25"	0.75"	0.75"	45°	12	96	YES
724	3 x ¾ One-Piece Rustication	3"	1.5"	0.75"	45°	26	208	YES
324	3 x ¾ One-Piece Rust (Tape)	3"	1.5"	0.75"	45°	26	208	YES
708	3.5 One-Piece Rustication	3.5"	0.75"	2"	45°	18	144	YES
308	3.5 One-Piece Rust (Tape)	3.5"	0.75"	2"	45°	18	144	YES

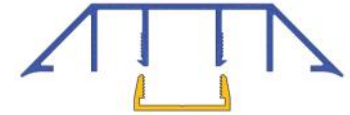
## Snap Series Rustication

Part Number	Part Name	Width "A"	Height "B"	Width "C"	Chamfer Angle	Pieces Per Box	Ft. Per Box	Soft PVC Seal?
801	1.5 Tri-Snap Rustication	1.5"	0.75"	0"	45°	24	192	YES
101	1.5 Snap Rustication	1.5"	0.5"	1"	60°	24	192	YES
756	1.25 Snap Rustication	1.25"	0.5"	0.75"	60°	32	256	YES



### Standard Series

Our original—Designed for hiding fasteners when attaching to the slab. Base Clip track can be glued or screwed down, and rustication snaps in.



Available with either soft PVC sealing fins, or our rigid PVC "Flex-Edge" seal that seals tightly against the casting surface.

### One-Piece Series

Victory Bear's One-Piece Rustication Series can be attached with glue or adhesive tape.



Each of these profiles features soft PVC sealing fins to eliminate the need for caulking against the casting surface.

### Snap Series

Victory Bear's Snap Series is designed to enclose and hide fasteners. Can be screwed or glued to casting surface.



Available with soft PVC sealing fins that seal tightly against the casting surface to eliminate the need to caulk.

# RUSTICATION INSTALLATION



## STANDARD SERIES

**Step 1-** Fasten the Base Clip to the casting surface with fasteners, tape, or adhesive.



**Step 2 -** Press one end of the rustication's interlocking tooth grip into the end of the Base Clip.



**Step 3 -** Press the entire length of the rustication into the Base Clip.



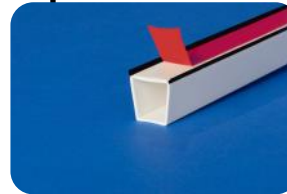
**Step 4 -** Check to ensure that the interlocking grips are fully engaged and the chamfer seal is pressed firmly against the casting surface.



## ONE-PIECE

**Step 1-** Ensure the casting surface is clean and free of debris.

**Step 2 -** If using the pre-applied adhesive tape, peel the backer from the tape. Otherwise, use a construction adhesive.\*



**Step 3 -** Press the entire length of the rustication into place. Allow the glue to dry per the manufacturer's directions.



*\*Victory Bear recommends testing glue or tape adhesion strength with a mock-up to determine if they are suitable for your jobsite conditions.*



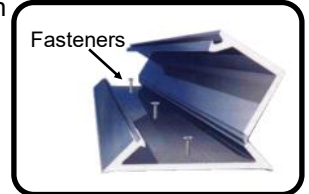
## SNAP RUSTICATION

**Step 1-** Ensure the casting surface is clean and free of debris.

**Step 2 -** If fasteners are to be used, skip to Step 3. Otherwise, position the Snap Rustication in place using adhesives or tape\*.



**Step 3 -** Open Snap Rustication and position it on the surface. Install fasteners (if using) through the bottom of the rustication and into casting surface below.



**Step 4 -** Close Snap Rustication. Ensure it is fully closed, and pressed firmly against the casting surface.



*\*Victory Bear recommends testing glue or tape adhesion strength with a mock-up to determine if they are suitable for your jobsite conditions.*