

For Concrete
Construction

RECESSED WINDOW SYSTEM

Victory Bear Recessed Window System adds a classic design detail to concrete walls around windows and doors. The system consists of a Recessed Window Chamfer and a standard Victory Bear Rustications/Reveal. This system is quick and simple to install with no clean-up required. Victory Bear plastic forms are manufactured from nonstick PVC for long life and easy clean-up.

Benefits

- **Easy to install** – Three standard parts fit together easily to create sharp architectural details.
- **Less edge seepage** – Reduce the cost of clean-up. The unique Flexible Edge Seal fits tightly, preventing concrete seepage. Minimal patching, sacking and grinding on finished surface is required.
- **Better looking** – Eye-catching details are sharp and consistent. The use of PVC eliminates pock marks and imperfections caused by wood and eliminates discoloration of concrete due to wood sugars.
- **No form coat** – You save the cost and mess of form coat since PVC does not need a bond breaker.
- **Cleans up easily** – Victory Bear systems are made with PVC, an ideal material that reduces clean-up.
- **Reusable** – PVC is reusable and strong. It won't deteriorate with routine use like other materials.
- **Won't change shape** – PVC is reusable, making your investment pay off many times.



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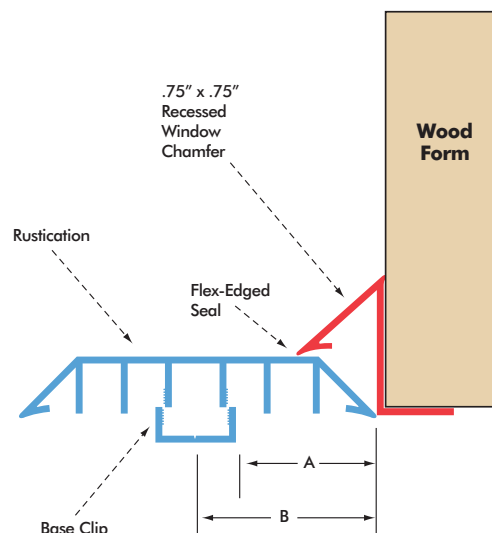
For Precast
& Tilt-up
Construction



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Five easy steps to install

- **Step 1** – Construct the base form for the window and turn the form upside down.
- **Step 2** – Fasten the recessed chamfer to the bottom of the form with screws or adhesive.
- **Step 3** – Place the base clip in the required location inside the wall form (see chart below)
- **Step 4** – Place the base clip the correct distance from the chamfer (see table A) and secure it with screws or adhesive.
- **Step 5** – Measure and miter the rustication. Press the entire length of the rustication into the base clip. Check to ensure that the interlocking grips are fully engaged and the chamfer is overlapping and pressed firmly against the rustication surface.



(No form coat or bond breaker needed)

Window Chamfer Length: 12 feet

Weight: 0.076 lbs/ft

Coefficient of Linear Expansion:
0.0132 inches per degree F

Storage: Materials should be stored out of direct sunlight to prevent long-term deterioration or color fading. Pieces can be stacked, but should be stored fully supported to keep them from warping.

Accessories: Additional base clips are available in 12 foot lengths for the reuse of these products.

Reveal Size	A		B	
	inch	mm	inch	mm
3.5	1 ¹⁷ / ₆₄	32.19	1 ⁵³ / ₆₄	32.19
5.5	2 ¹⁷ / ₆₄	57.59	2 ⁵³ / ₆₄	71.93
11.5	5 ³ / ₁₆	138.88	5 ³ / ₄	146.22
Other	See VB Representative			

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