

For Concrete  
Construction

## RECESSED WINDOW SYSTEM

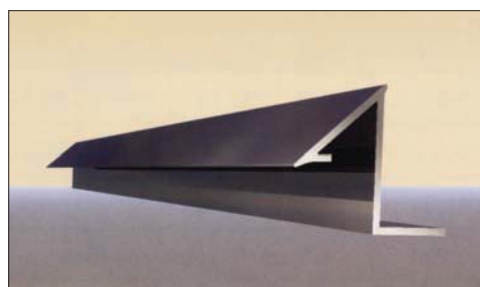
Victory Bear is an innovative concrete product supplier with deep roots in the tilt-up, pre-cast, and cast-in-place industries. We offer the most complete line of tilt-up profiles in the industry.

Our rustications and chamfers produce the cleanest and sharpest finishes in the industry. Victory Bear is a leader in innovative exterior concrete designs – creating products, for now and for the future, that will provide the tilt-up and pre-cast industry with unique options. Our products provide flexibility to designers, allowing for a variety of design configurations in a variety of building types.

Victory Bear Recessed Window System adds a classic design detail to concrete walls around windows and doors. This quick and simple system consists of a Recessed Window Chamfer and can be used with most sizes of rustication.

### Features & Benefits

- **Easy to install** – Three standard parts fit together easily to create sharp architectural details.
- **100% PVC Reduces Costs** – PVC virtually eliminates concrete pitting caused by wood-wicking. It also eliminates discoloration caused by wood sugars. It almost entirely eliminates the need for grinding and patching, saving you man-hours or subcontractor expense.
- **Patented “Flexible Edge Seal”** – Our patented Flexible Edge Seal fits tightly against the casting surface, preventing concrete seepage while creating sharp, crisp lines.
- **Hidden Fastening System** – With Victory Bear there are no finish blemishes from screw heads or excess glue. All screws and glue remnants are hidden under the surface for a sharp, glass-like finish.



**.75" x .75" Recessed Window Chamfer**



**Recessed Window System**

**Fukuvi USA, Inc.**  
**Victory Bear Products**  
7631 Progress Court  
CenterPoint 70 Commerce Park  
Huber Heights, OH 45424

[www.fukuvi-usa.com](http://www.fukuvi-usa.com)  
[www.victorybear.com](http://www.victorybear.com)



**Customer Support**  
(937) 236-7288 ext. 247/231  
[aheskett@fukuvi-usa.com](mailto:aheskett@fukuvi-usa.com)  
[jdresel@fukuvi-usa.com](mailto:jdresel@fukuvi-usa.com)  
Fax: (937) 236-7289

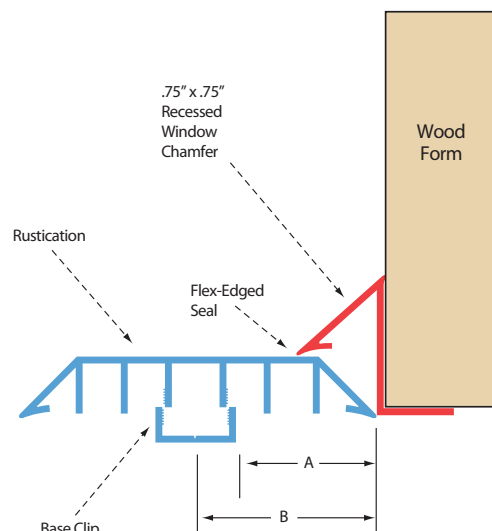
For Precast  
& Tilt-up  
Construction



## RECESSED WINDOW SYSTEM

### Installation

- **Step 1** – Construct the base form for the window and turn the form upside down.
- **Step 2** – Fasten the Recessed Window Chamfer to the bottom of the form with screws or adhesive.
- **Step 3** – Place the Base Clip the correct distance from the chamfer (see table A) and secure it with screws or adhesive.
- **Step 4** – Measure and miter the Victory Bear Rustication. Press the entire length of the rustication into the Base Clip. Check to ensure that the interlocking grips are fully engaged and the chamfer is overlapping and pressed firmly against the rustication surface.



Table

Reveal Size	A		B	
	inch	mm	inch	mm
3.5	1 <sup>17</sup> / <sub>64</sub>	32.19	1 <sup>53</sup> / <sub>64</sub>	32.19
5.5	2 <sup>17</sup> / <sub>64</sub>	57.59	2 <sup>53</sup> / <sub>64</sub>	71.93
11.5	5 <sup>3</sup> / <sub>16</sub>	138.88	5 <sup>3</sup> / <sub>4</sub>	146.22
Other	See VB Representative			

**Window Chamfer Length:** 8 feet

**Weight:** 0.076 lbs/ft

**Coefficient of Linear Expansion:**  
0.0132 inches per degree F

**Storage:** Materials should be stored out of direct sunlight to prevent long-term deterioration or color fading. Pieces can be stacked, but should be stored fully supported to keep them from warping.

**Accessories:** Additional Base Clips are available in 8 foot lengths for the reuse of these products.

Fukuvi USA, Inc.  
Victory Bear Products  
7631 Progress Court  
CenterPoint 70 Commerce Park  
Huber Heights, OH 45424

www.fukuvi-usa.com  
www.victorybear.com



**Customer Support**  
(937) 236-7288 ext. 247/231  
aheskett@fukuvi-usa.com  
jдресel@fukuvi-usa.com  
Fax: (937) 236-7289