

For Precast
& Tilt-up
Construction

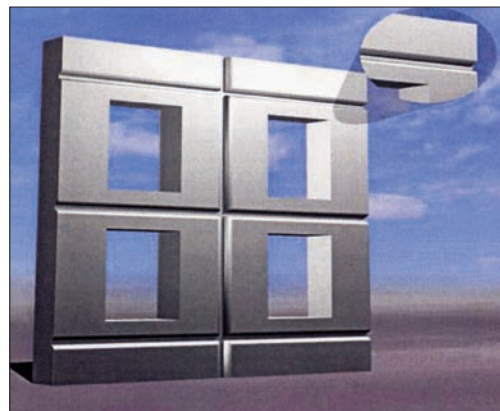
BULLNOSE

3/4 Inch Bullnose Chamfer & Rustications

Victory Bear Radius Profile Chamfers and Rustications offer you a look that wood can't duplicate, improving your finish and at the same time reducing your cost!

Features & Benefits

- **Reduces Your Forming Cost** – Victory Bear Radius Profile provides you a new design to offer -- at a cost unequaled by wood.
- **Flexible Edge Seal** – Our New Flexible Edge Seal fits tightly against the casting surface, preventing concrete seepage while creating sharp, crisp lines.
- **Hidden Fastening System** – No finish blemishes from screw heads or excess glue. With Victory Bear Bullnose Rustications and Chamfers all screws and glue remnants are hidden under the surface or deep in between panel joints for a sharp, glass-like finish.
- **100% PVC Reduces Costs** – PVC virtually eliminates concrete pitting caused by wood-wicking. It eliminates discoloration caused by wood sugars and almost entirely eliminates the need for grinding and patching, saving you man-hours or subcontractor expense.
- **Double Chamfer** – Double Chamfer is now designed to accept 3/4-inch plywood or standard 1-inch lumber, allowing you greater flexibility in your lumber choice.
- **Single Chamfers** – Single chamfers now attach directly to the face of the form board by nailing or stapling through the vertical nailing plate, keeping the chamfer free of blemishes.



Fukuvi USA, Inc.
Victory Bear Products
7631 Progress Court
CenterPoint 70 Commerce Park
Huber Heights, OH 45424

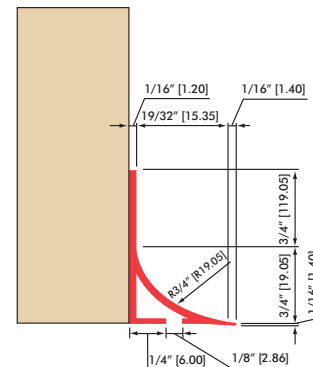
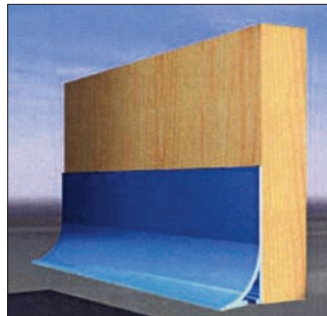
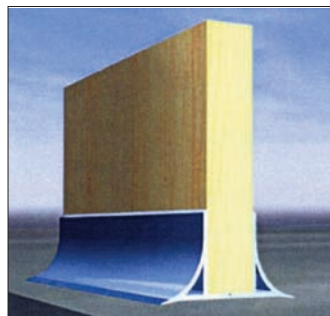
www.fukuvi-usa.com
www.victorybear.com

Customer Support
Jon Dresel
(937) 236-7288 ext. 231
jdresel@fukuvi-usa.com
Fax: (937) 236-7289

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Installation

Rustication:

- **Step 1** – Open “Snap Rustication” and align reveal on casting surface. Attach with tap-con.
- **Step 2** – Close “Snap Rustication”.
- **Step 3** – If using adhesive or tape, apply adhesive or tape to casting slab at the centerline of reveal.
- **Step 4** – Align rustication and press firmly into place.

Chamfer:

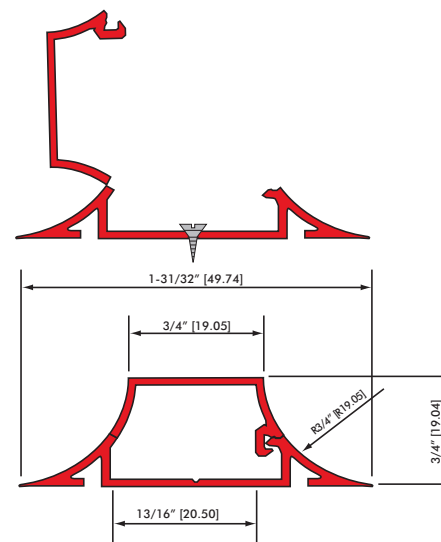
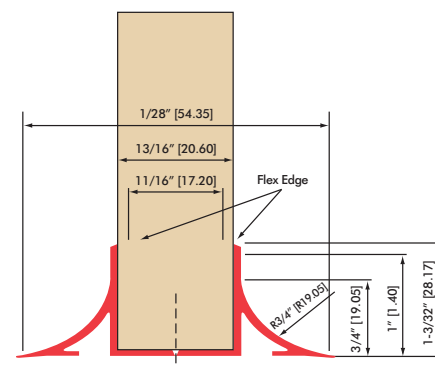
- **Step 1** – Fasten the chamfers in place using fastener, tape or adhesive.
- **Step 2** – Check to ensure that the chamfer flex-edge seal is pressed firmly against the casting surface.
- **Step 3** – Insert lumber along the length. For wood that is swollen beyond standard dimensions, insert one side first against the flex edge then roll the other side into the channel.
- **Step 4** – For Single Chamfer, Align chamfer along form and casting surface. Press firmly against both and staple or nail into place. Nail guns are NOT recommended.

(No form coat or bond breaker needed)

Coefficient of Linear Expansion:

.0132 inches per degree F

Storage: Materials should be stored on a flat surface out of direct sunlight. Pieces can be stacked, but should be stored fully supported to keep them from warping.



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