

For Precast  
& Tilt-up  
Construction



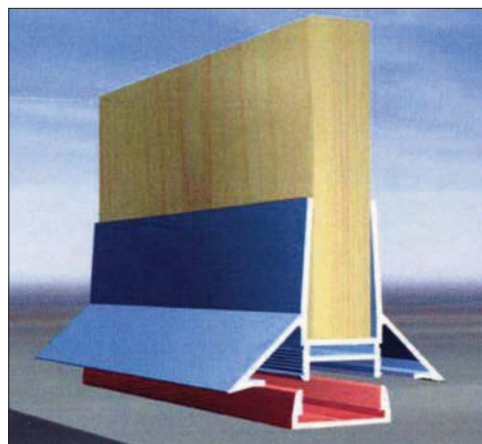
## **BULKHEAD** (3/4" x 45°)

Victory Bear is an innovative concrete product supplier with deep roots in the tilt-up, pre-cast, and cast-in-place industries. We offer the most complete line of tilt-up profiles in the industry. Our base clip design makes our rustications and bulkheads **reusable**.

Our rustications and chamfers produce the cleanest and sharpest finishes in the industry. Victory Bear is a leader in innovative exterior concrete designs – creating products, for now and for the future, that will provide the tilt-up and pre-cast industry with unique options. Our products provide flexibility to designers, allowing for a variety of design configurations in a variety of building types.

### Features & Benefits

- **100% PVC Reduces Costs** – PVC virtually eliminates concrete pitting caused by wood-wicking. It also eliminates discoloration caused by wood sugars. It almost entirely **eliminates the need for grinding and patching**, saving you man-hours or subcontractor expenses.
- **Patented “Flexible Edge Seal”** – Our patented Flexible Edge Seal fits tightly against the casting surface, preventing concrete seepage while creating **sharp, crisp lines**.
- **Hidden Fastening System** – No finish blemishes from screw heads or excess glue. With Victory Bear Bulkhead all screws and glue remnants are hidden under the surface for a sharp, **glass-like finish**.
- **Reduces Your Forming Cost** – Victory Bear Bulkhead has been redesigned for use with both 3/4 - inch plywood and 1 - inch lumber, allowing you a choice of form boards.



**Fukuvi USA, Inc.**  
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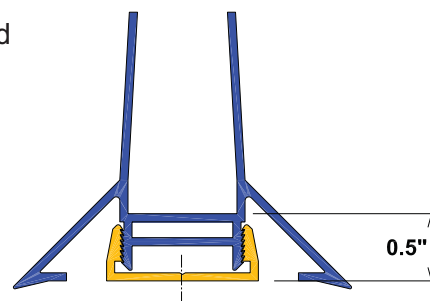
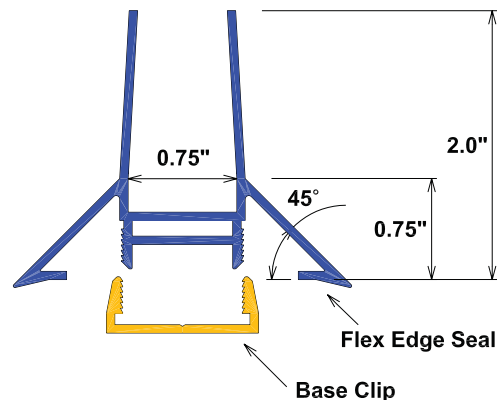


## BULKHEAD (3/4" x 45°)

### Installation

- **Step 1** – Fasten the Base Clip to the casting surface with fasteners, tape, or adhesive.
- **Step 2** – Press one end of the Bulkhead's interlocking tooth grip into the end of the Base Clip.
- **Step 3** – Press the entire length of the Bulkhead into the Base Clip.
- **Step 4** – Check to ensure that the interlocking grips are fully engaged and the chamfer seal is pressed firmly against the casting surface.
- **Step 5** – Using a 1" board, apply downward pressure in the channel of the Bulkhead, working from one end to the other until it locks into position. This creates a tight friction fit with the wood, preventing it from rising during the pour. No nailing is necessary.

Bulkhead 1 x 3/4" Double Chamfer



**Length:** 8 feet

### Coefficient of Linear Expansion:

.0132 inches per degree F

**Storage:** Materials should be stored on a flat surface out of direct sunlight. Pieces can be stacked, but should be stored fully supported to keep them from warping.

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